

HORSTMAN CANADA
SUPPLIER QUALITY ASSURANCE REQUIREMENTS
SQAR No. 7

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The requirement outlined below, as specified on this purchase order and subsequent amendments, forms in integral part of the purchase order between Horstman Canada Inc. and the seller. The requirement shall remain in force for the duration of this purchase order only, unless deviation is authorized in writing by Horstman Canada.

7. Surface Hardening Procedures and Hardness Reports

7.1 Hardness

Where hardness/case depths are specified on the drawings, the seller shall maintain results of findings for each heat treat lot for a minimum of ten years. Tests shall be performed on test specimens strategically located within, and processed simultaneously with the respective lot.

7.2 Mill Heat Treatments

When the drawing specifies a hardness range for materials due to quench and temper or other mill practices, results of the findings shall be forwarded to Horstman Canada prior to or with the shipment.

*Reports must come from the original source of supply.

<u>REVISION</u>	<u>DATE</u>	<u>DESCRIPTION</u>	<u>REV'D BY</u>
B	JUNE 02/2023	REVISED TO HC	C. ALBECKER