

HORSTMAN CANADA
SUPPLIER QUALITY ASSURANCE REQUIREMENTS
SQAR No. 28

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The requirement outlined below, as specified on this purchase order and subsequent amendments, forms in integral part of the purchase order between Horstman Canada Inc. and the seller. The requirement shall remain in force for the duration of this purchase order only, unless deviation is authorized in writing by Horstman Canada.

28 Pre-Production Samples

The material required by the above Purchase Order has been identified as critical to the performance of the end product for which it is intended.

A minimum of twelve parts (or other defined quantity) from each set of tools (mould cavity, die, etc.), manufactured under production conditions, shall be submitted by the Vendor to Horstman Canada, attention: Quality Assurance, prior to the start of production. The material shall be accompanied by the Vendor's First Piece Inspection Report (SQAR#10).

Horstman Canada will inspect and test the material to establish conformance with all drawing requirements, including performance characteristics.

Vendors will be notified in writing by Horstman Canada as to the acceptability of the samples. The opportunity shall be available for discourse between the Product Engineering departments of Horstman Canada and the Vendor to resolve any differences.

Production by the Vendor prior to sample approval shall be at the Vendor's risk.

Payment for Vendor tooling will not be made until pre-production samples have been approved in writing by Horstman Canada. Vendors should submit a copy of the approval letter with the tooling invoice.

<u>REVISION</u>	<u>DATE</u>	<u>DESCRIPTION</u>	<u>REV'D BY</u>
B	JUNE 08/2023	REVISED TO HC	C. ALBECKER