

HORSTMAN CANADA
SUPPLIER QUALITY ASSURANCE REQUIREMENTS
SQAR 10

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The requirement outlined below, as specified on this purchase order and subsequent amendments, forms in integral part of the purchase order between Horstman Canada Inc. and the seller. The requirement shall remain in force for the duration of this purchase order only, unless deviation is authorized in writing by Horstman Canada.

10. First Piece Inspection Report

10.1 A first production part inspection record of 100% dimensional in-process inspection for characteristics as listed on the drawing, specification or special instructions noted on the purchase order must be provided with the initial shipment to Horstman Canada by the seller (1) upon initial production or (2) a twelve month discontinuity in production. The inspection report must state the actual values of findings and be submitted to Horstman Canada.

10.1.1 The seller may request Waiver of First Piece Inspection by certification of continuity of production if previously accepted by Horstman Canada. Request for waiver must be forwarded to Horstman Canada, Attn: QA Manager.

10.1.2 The seller may request Waiver of First Piece Inspection by previous first piece approval on another purchase order. This request for Waiver must include objective evidence of previous approval by Horstman Canada.

10.1.3 The seller shall be notified of approval or disapproval by Horstman Canada.

10.2 Failure to accomplish this inspection and submittal of the inspection record will be cause for rejection of any pertinent material shipped to Horstman Canada.

<u>REVISION</u>	<u>DATE</u>	<u>DESCRIPTION</u>	<u>REV'D BY</u>
B	JUNE 05/2023	REVISED TO HC	C. ALBECKER

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- 10.3 Samples which are disapproved will require resubmission by the seller and approval by Horstman Canada prior to authorization for quantity production.
- 10.4 Material ordered herein will be subject to final acceptance at Horstman Canada and, if not in strict compliance with the requirements of paragraph 10.1, may be rejected and returned for full credit, freight collect.
- 10.5 If the seller has not received a response from Horstman Canada within 30 days from the submission date of the Request for Waiver or First Piece Report, the seller should contact the cognizant buyer at Horstman Canada.

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